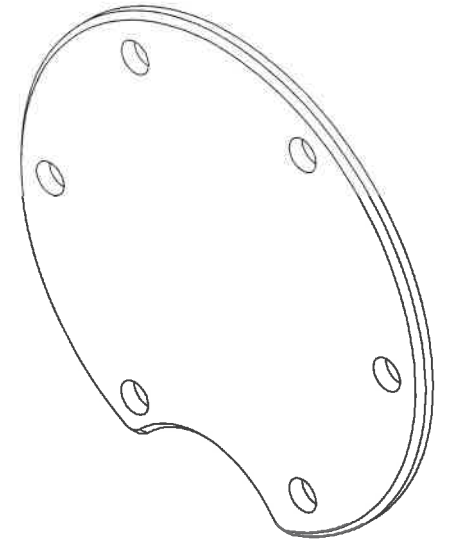
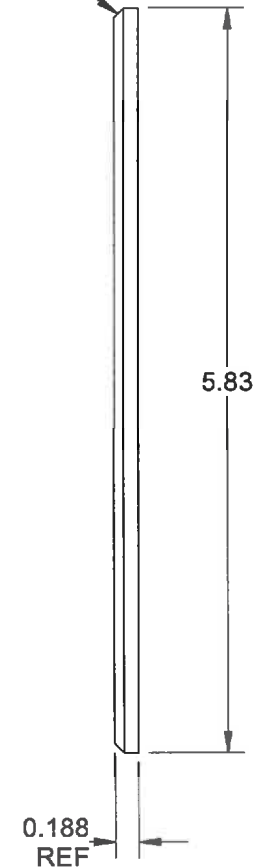


0.08 x 45°  
CHAMFER



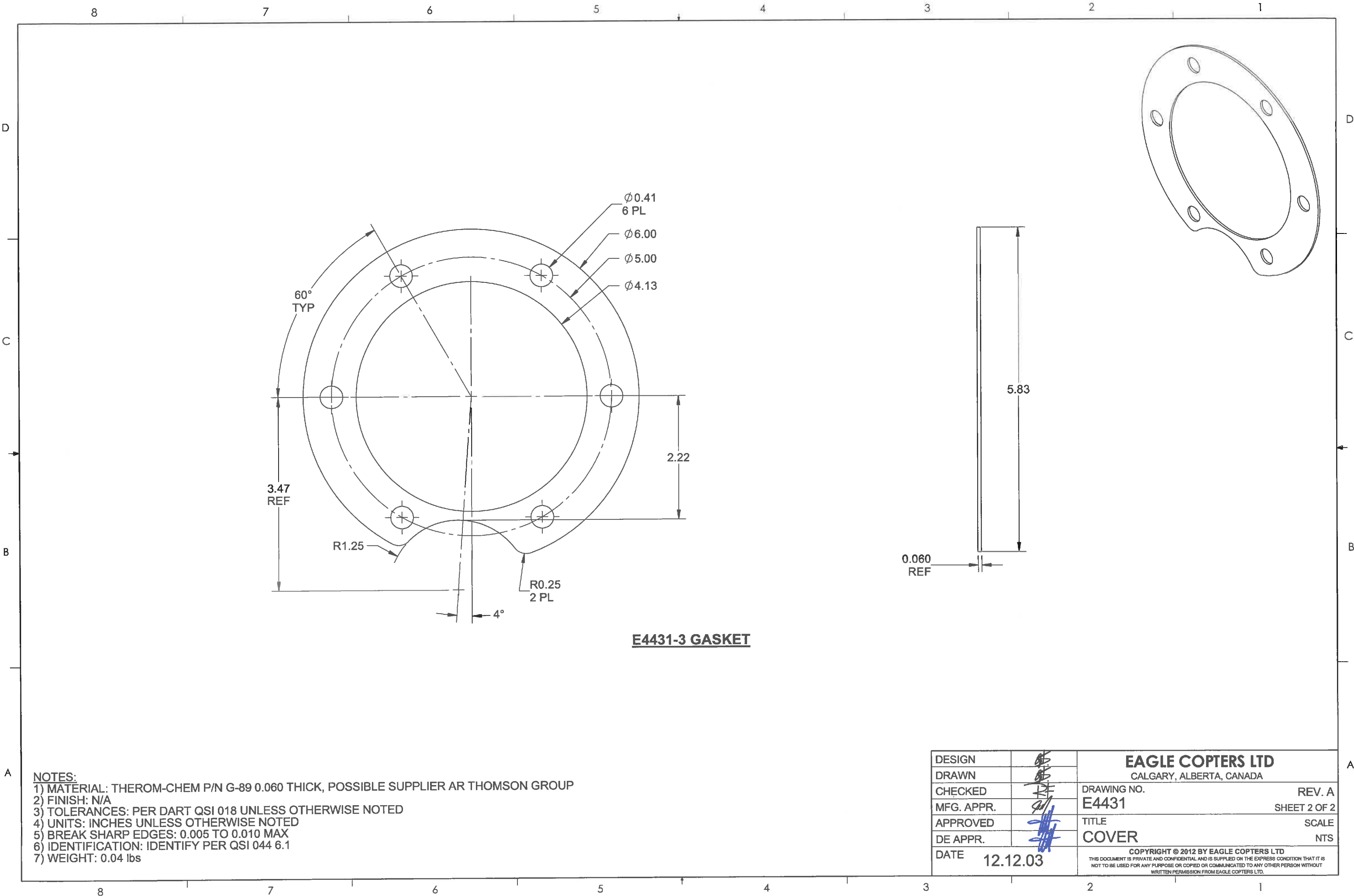
# **E4431-1 COVER**

## **NOTES:**

- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.188 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S.188
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.48 lbs

A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
DESIGN		
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MFG. APPR.		
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DE APPR.		
DATE	12.12.03	

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TITLE <b>COVER</b>
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**NOTES:**

- 1) MATERIAL: THEROM-CHEM P/N G-89 0.060 THICK, POSSIBLE SUPPLIER AR THOMSON GROUP
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.04 lbs

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MFG. APPR.		<b>E4431</b>	SHEET 2 OF 2
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DE APPR.		<b>COVER</b>	NTS
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